



PRECISION MACHINING AND CUSTOM METAL FABRICATION

TRANSFORMING IDEAS INTO CUSTOM METAL SOLUTIONS

SEE WHAT HEUMANN ENVIRONMENTAL CAN DO FOR YOU

CONTACT US

812-913-4211

HEUMANNENVIRONMENTAL.COM



INDUSTRIAL & PRECISION MANUFACTURING



MATERIAL CUTTING

Waterjet and
Plasma Cutting



MACHINE SHOP

Integrated CNC and
Traditional Machining



FORMING & ASSEMBLY

Roll Forming,
Brake Forming, &
Certified Welding



LADDERS / PLATFORMS / STRUCTURAL ELEMENTS

Custom Industrial
Access Systems

TRUSTED FABRICATION DELIVERED PROMPTLY

At Heumann Environmental, we provide top-tier fabrication services tailored to diverse industrial needs. Clients trust our expertise, strict quality control, and commitment to excellence. Whether delivering critical components quickly or designing complex systems, our precision and quality set us apart.

Our ASME certified shop specializes in air pollution control equipment, ductwork, custom components, and access equipment for seamless maintenance. Backed by an experienced fabrication and quality control team, we support projects from start to finish.



● Expert Metalwork for
High-Stakes Applications

FABRICATION CAPABILITIES

- Cyclones
- Baghouses
- Particulate Scrubbers
- Eductors
- Pressure Vessels
- Ductwork
- Piping
- Tanks
- Platforms
- Stairways
- Railing
- Ladders
- Weldments
- Replacement Parts
- Flanges
- Frames
- Stop Gates
- Bar Screens
- Specialty Linings and Surface Finishes
- ASME and AWS Certified Welding
- Engineering and Modeling
- CNC Milling and Turning



FACILITY INFORMATION

30,000 Sq. ft Manufacturing Floor



ROLL FORMING

LEMAS

- 7.87" Diameter Rolls
- Gauge Material: 9-1/2" Minimum ID
- 3/8" Material: Lose on ID
- 72" Max Length of Material
- 1/4" Material: 11" Minimum ID
- Capable of Forming Cones

PRESS BRAKE

STANDARD 325 TON

- 12' Bed
- Carbon Steel Max: 3/8" x 12'
- Stainless Steel Max: 3/8" x 10'

WATERJET

MACH 500 4020

*Performance varies by material type and thickness.**

- Cutting envelope up to 13' x 6.5' (4m x 2m)
- Thicker cuts up to 12" (300 mm)
- Accuracy up to ± 0.001 " (± 0.025 mm)
- 94,000 psi (6,500 bar) for faster cuts
- 3D (5-axis) and bevel cutting for complex geometries, angles, and countersinks

PLASMA TABLE

ESAB PRECISION PLASMARC 362 HIGH DEFINITION

Cut Area

- X=240"
- Y=96"
- Z=8"

Maximum Cutting Thickness

- Carbon Steel: up to 2.5"
- Stainless Steel: up to 1.25"

MACHINE SHOP

HASS VF-6 CNC MILL

- X=64"
- Y=32"
- Z=36"

HASS VF-3 CNC MILL

- X=40"
- Y=20"
- Z=22"

HASS TM3 CNC MILL

- X=40"
- Y=20"
- Z=18"

DOOSAN DAEWOO PUMA Z40 CNC LATHE

- X=13" OD Max Turn
- X=12" OD Max Chuck
- Z=20"
- W / Bar Feeder 4' Max Bar x 2-5/8" OD

VICTOR MANUAL LATHE

- X=38" OD Turn Max -1" Thick
- Z=72" / 29" OD Max

Minimum Hole Size

- 0 - 1/4" = 3/8"
- 1/4 - 3/8" = 1/2"
- 3/8 - 1/2" = 5/8"
- 1/2 - 5/8" = 3/4"
- 5/8 - 3/4" = 7/8"
- 3/4 - 7/8" = 1"



● Leveraging Experience to Forge Solutions

WHY CHOOSE HEUMANN ENVIRONMENTAL?



FABRICATING FOR COMPLIANCE



We deliver fabrication services to AWS, ASME, IBC, and AISC standards. As a full-service welding facility with ASME U and R stamps, we handle structural steel, aluminum, and specialty pressure vessel fabrication.

CUSTOMER COLLABORATION



Our success is rooted in strong client partnerships. We collaborate to align fabrication goals and identify cost-effective strategies, making sure that projects not only meet your detailed specifications but also respect your budgetary constraints.

INSIDER INDUSTRY EXPERIENCE

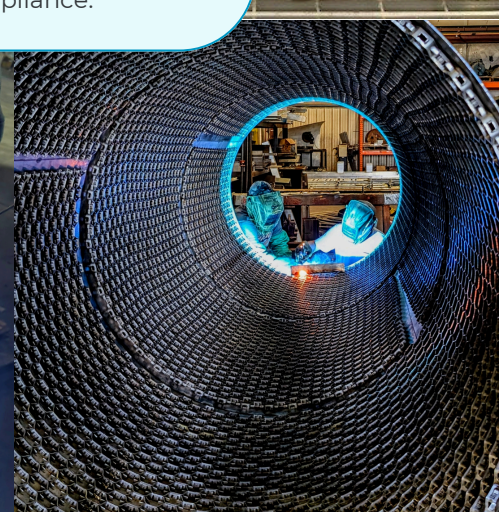


Decades of experience provide our team with unmatched insights into industry challenges, enabling us to anticipate needs and develop innovative, effective solutions that keep you ahead of the competition.

QUALITY ASSURANCE



Each project undergoes rigorous in-house inspections to meet the highest industry standards. We also offer full material traceability, testing support, performance evaluations, material reports, ASME certifications, and CE marking compliance.



 **LET'S GET STARTED!**

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